

DDA DIGITAL ACADEMY

Drill Sequence Ver.6.0





Contents

- / Bone Block
- / Case 1
- / Case 2
- / Case 3
- / Case 4
- / Case 5
- / Case 6

Selecting the right DIOnavi. Kit



Selection based on the surgical case



DIOnavi. Flapless Crestal Sinus Kit



Edentulous

DIOnavi. Master Kit



DIOnavi. Special Kit



Offset 9.0mm | Bone Block





DIOnavi

Recommended			Important Drill Instructions				
Drill Speed & Torque		ıe	① Check the sleeve offset (height) prior to initiating the drill procedure to ensure correct depth of placement.				
Cat Speed		Max	Drill selection and drilling should adhere to the sequential procedure according to bone type.				
cut,	opeeu	torque	② Basic rules for prevention of bone heating				
Drilling	100 rpm	55 Ncm	 Drill within or less than 10 seconds. After every drill, insert the metal needle tip into the apical of the osteotomy site and irrigate for cooling effect. 				
Fixture	30 rpm	35 Ncm	③ Guidelines for Abutment Profile Drill - Use only when the teeth adjacent to the osteotomy site interferes with the placement of abutments. - Drill at 800 rpm with irrigation in very dense bone areas.				

Drill selection criteria based on the different offsets





Offset 10.5mm | Bone Block





DIO navi.

Recommended Drill Speed & Torque		ie	 Important Drill Instructions ① Check the sleeve offset (height) prior to initiating the drill procedure to ensure correct depth of placement. 		
Cat.	Speed	Max torque	Drill selection and drilling should adhere to the sequential procedure according to bone type.		
Drilling	100 rpm	55 Ncm	 Drill within or less than 10 seconds. After every drill, insert the metal needle tip into the apical of the osteotomy site and irrigate for cooling effect. 		
Fixture	30 rpm	35 Ncm	 ③ Guidelines for Abutment Profile Drill - Use only when the teeth adjacent to the osteotomy site interferes with the placement of abutments. - Drill at 800 rpm with irrigation in very dense bone areas. 		

Low-speed drilling with no handpiece irrigation



Drill less than 10 seconds!



Irrigate to the apical of the osteotomy site with the metal needle tip for cooling effect and removing debris.

Offset 12.0mm | Bone Block





DIO navi.

Recommended Drill Speed & Torque		ıe	 Important Drill Instructions ① Check the sleeve offset (height) prior to initiating the drill procedure to ensure correct depth of placement. 			
Cat.	Speed	Max torque	Drill selection and drilling should adhere to the sequential procedure according to bone type.			
Drilling	100 rpm	55 Ncm	 Drill within or less than 10 seconds. After every drill, insert the metal needle tip into the apical of the osteotomy site and irrigate for cooling effect. 			
Fixture	30 rpm	35 Ncm	③ Guidelines for Abutment Profile Drill - Use only when the teeth adjacent to the osteotomy site interferes with the placement of abutments. - Drill at 800 rpm with irrigation in very dense bone areas.			

Understanding the DIOnavi. Narrow system offset



contact surface, while ensuring maximum precision in terms of drill path and guidance.

Offset 12.0mm | Bone Block





DIOnavi.

Recommended Drill Speed & Torque			Important Drill Instructions
		Max	 ① Check the sleeve offset (height) prior to initiating the drill procedure to ensure correct depth of placement. Drill selection and drilling should adhere to the sequential procedure according to bone type.
Cat.	Cat. Speed torque		② Basic rules for prevention of bone heating
Drilling	100 rpm	45 Ncm	 Drill within or less than 10 seconds. After every drill, insert the metal needle tip into the apical of the osteotomy site and irrigate for cooling effect.
Fixture	30 rpm	35 Ncm	 ③ Guidelines for Abutment Profile Drill - Use only when the teeth adjacent to the osteotomy site interferes with the placement of abutments. - Drill at 800 rpm with irrigation in very dense bone areas.

Placing the fixture in immediate load cases



Regular

Align the buccal side sleeve wings based on the correct hex depth.

The Implant Connector is specifically designed to ensure the accurate placement of the Customized abutment in terms of angle and depth of placement, by aligning the silver surface with the guide sleeve.

Offset **9.0mm** | Case 1 #35





DIO navi.

Recommended Drill Speed & Torque		ie	Important Drill Instructions Ocheck the sleeve offset (height) prior to initiating the drill procedure to ensure correct depth of placement.		
Cat.	Speed	Max torque	Drill selection and drilling should adhere to the sequential procedure according to bone type.		
Drilling	100 rpm	55 Ncm	 Drill within or less than 10 seconds. After every drill, insert the metal needle tip into the apical of the osteotomy site and irrigate for cooling effect. 		
Fixture	30 rpm	35 Ncm	③ Guidelines for Abutment Profile Drill - Use only when the teeth adjacent to the osteotomy site interferes with the placement of abutments. - Drill at 800 rpm with irrigation in very dense bone areas.		

Surgical tips for limited mouth opening cases

Ø2.0 x 5mm drill + Tube



- Connect the Ø2.0 x 5mm drill with the drill tube outside the mouth before seating on the guide sleeve.
- Allows easy drill access to the posterior.



- Initial drill type used for small mouth
 opening without the drill tube.
- Recommended for application to wide ridges.



• Drill selection based on the offsets (for the 8.5mm drill)



Offset **9.0mm** | **Case 2 #45, #47**





DIO navi.

ecommended Irill Speed & Torque		ie	 Important Drill Instructions ① Check the sleeve offset (height) prior to initiating the drill procedure to ensure correct depth of placement. 			
Cat.	Speed	Max torque	Drill selection and drilling should adhere to the sequential procedure according to bone type.			
Drilling	100 rpm	55 Ncm	 Drill within or less than 10 seconds. After every drill, insert the metal needle tip into the apical of the osteotomy site and irrigate for cooling effect. 			
Fixture	30 rpm	35 Ncm	③ Guidelines for Abutment Profile Drill - Use only when the teeth adjacent to the osteotomy site interferes with the placement of abutments. - Drill at 800 rpm with irrigation in very dense bone areas.			

Surgical tips for immediate loading after extraction cases

11

2 Ø2.

Long



Higher risk of slippage for

Dedicated tube [UDT 25]

general drills.

51

The point straight drill can ensure accurate drilling in the guided path.

Ø2.7 × 10

Ø2.7 × 7

Ø2.7 Drill

Ø2.7 × 5

Offset 12.0mm | Case 3 #11, #22





DIOnavi

Recommended Drill Speed & Torque		ıe	 Important Drill Instructions ① Check the sleeve offset (height) prior to initiating the drill procedure to ensure correct depth of placement. 			
Cat.	Speed	Max torque	Drill selection and drilling should adhere to the sequential procedure according to bone type.			
Drilling	100 rpm	45 Ncm	 Drill within or less than 10 seconds. After every drill, insert the metal needle tip into the apical of the osteotomy site and irrigate for cooling effect. 			
Fixture	30 rpm	35 Ncm	③ Guidelines for Abutment Profile Drill - Use only when the teeth adjacent to the osteotomy site interferes with the placement of abutments. - Drill at 800 rpm with irrigation in very dense bone areas.			

Affixing the surgical guide for edentulous cases

Guide fix & Fix pin

• Used for affixing the surgical guide in the drilled osteotomy site, or in the already placed fixture.

* Guide fix (Fixture + Surgical guide)





* Fix pin (Ø2.0 Drill hole + Surgical guide)



• Use above Ø2.0x8.5mm drill regardless of the sleeve offset.

TIP Use of the bone flattening drill is advised to avoid interference of the gum or surrounding bone.



• Different drill heights are applied for the upper and lower. A 4mm dedicated stopper must be applied to the anchor screw when applying to the lower.

* Specification



- 15mm drill
- 4mm sleeve
- Upper 15mm screw
- Lower 11mm screw
- 4mm stopper

* R&D development underway (Plan-to-update 19.4Q)



- 19mm drill
- 8mm sleeve
- Upper 19mm screw
- Lower 14mm screw
- 4mm stopper

TIP Precision of the position and angle of the drill can be enhanced by expanding the sleeve fixation surface.

Offset **9.0mm** | Case 4 #33, #34, #43, #44





DIOnavi.

Recommended Drill Speed & Torque		le	Important Drill Instructions ① Check the sleeve offset (height) prior to initiating the drill procedure to ensure correct depth of placement.			
Cat.	Speed	Max torque	Drill selection and drilling should adhere to the sequential procedure according to bone type.			
Drilling	100 rpm	55 Ncm	 Drill within or less than 10 seconds. After every drill, insert the metal needle tip into the apical of the osteotomy site and irrigate for cooling effect. 			
Fixture	30 rpm	35 Ncm	③ Guidelines for Abutment Profile Drill - Use only when the teeth adjacent to the osteotomy site interferes with the placement of abutments. - Drill at 800 rpm with irrigation in very dense bone areas.			

Edentulous case scan workflow

Trios scanner & Denture accessible



Use of a silicon-based hard impression material is advised for denture relining



Scan the denture, inner denture, markers, teeth and opposing



Take bite scan with denture seated



Attach markers or flow resin (As close to the margins)



Seat the marker-attached denture in the mouth



Take CT scan with denture seated (Closed bite)



Splint is fabricated and delivered



using the splint

VD and bite are checked



Splint well seated



Splint improperly seated

Stone model based



Send the upper and lower stone models to the DIOnavi. Center

Seat the splint in the mouth and take CT



Offset **9.0mm** | Case 4 #36, #46





DIOnavi

Recommended Drill Speed & Torque		ıe	 Important Drill Instructions ① Check the sleeve offset (height) prior to initiating the drill procedure to ensure correct depth of placement.
Cat. Speed Max torque		Max torque	Drill selection and drilling should adhere to the sequential procedure according to bone type.
Drilling	100 rpm	55 Ncm	 Drill within or less than 10 seconds. After every drill, insert the metal needle tip into the apical of the osteotomy site and irrigate for cooling effect.
Fixture	30 rpm	35 Ncm	 ③ Guidelines for Abutment Profile Drill - Use only when the teeth adjacent to the osteotomy site interferes with the placement of abutments. - Drill at 800 rpm with irrigation in very dense bone areas.

Important data to check before surgery

Anatomical data of the surgical site



- (A) From top of the surgical guide sleeve to the sinus floor
- (B) From sinus floor to the gingival margin
- ※ Depth can be indicated by the marking on the bone condenser and depth gauge
- © Sinus lift and bone graft height



Recommended	Sinus lift height	1mm	2mm	3mm	4mm	5mm	6mm	7mm	8mm	9mm	10mm
bone graft	For implant site	0.1cc	0.2cc	0.3cc	0.4cc	0.5cc	0.6cc	0.7cc	0.8cc	0.9cc	1.0cc
volume	For non-implant site	0.3cc	0.6cc	0.9cc	1.2cc	1.5cc	1.8cc	2.1cc	2.4cc	2.7cc	3.0cc

Offset **9.0mm** | Case 5 #16





UF(II) 5010 UFII Fixture Ø 5.0 Fixture

DIO navi.

Drill Spe	ed & Torqu	le
Cat.	Speed	Max torque
Drilling	100 rpm	55 Ncm
Sinus drill	10 rpm	35 Ncm
Fixture	30 rnm	35 Ncm

Recommended

• Important Drill Instructions

① Check the sleeve offset (height) prior to initiating the drill procedure to ensure correct depth of placement.
 Drill selection and drilling should adhere to the sequential procedure according to bone type.

② Basic rules for prevention of bone heating

- Drill within or less than 10 seconds.

After every drill, insert the metal needle tip into the apical of the osteotomy site and irrigate for cooling effect.
 After the sinus floor is open, maximum attention must be paid to avoid contact of the metal needle tip with the sinus membrane in case of perforation.

③ When using the Sinus Drill under low speed of 10 rpm, vertical force should be applied to create or enlarge the drill hole.
④ Use of the Final Drill is optional based on the bone quality and thickness of the remaining bone.

Precautions for DIOnavi. Sinus surgery

Extra attention is required to avoid perforation when using the sinus drill



When using the sinus drill, drill under 10 rpm with no irrigation, placing more force while drilling to remove the remaining cortical layer. When placing multiple implants in the sinus



Place the implants with the most accessible sites first.

Offset **9.0mm** | Case 6 #26





UF(II) 5010 UFII Fixture Ø 5.0 Fixture

DIO navi.

Drin Speed & Torque					
Cat.	Speed	Max torque			
Drilling	100 rpm	55 Ncm			
Sinus drill	10 rpm	35 Ncm			
Fixture	30 rpm	35 Ncm			

Recommended

• Important Drill Instructions

① Check the sleeve offset (height) prior to initiating the drill procedure to ensure correct depth of placement.
 Drill selection and drilling should adhere to the sequential procedure according to bone type.

② Basic rules for prevention of bone heating

- Drill within or less than 10 seconds.

After every drill, insert the metal needle tip into the apical of the osteotomy site and irrigate for cooling effect.
 After the sinus floor is open, maximum attention must be paid to avoid contact of the metal needle tip with the sinus membrane in case of perforation.

③ When using the Sinus Drill under low speed of 10 rpm, vertical force should be applied to create or enlarge the drill hole.
④ Use of the Final Drill is optional based on the bone quality and thickness of the remaining bone.

Recommended protocol based on the remaining bone layer (Ø5.0 fixture)



Offset **9.0mm** | Case 6 #27





UF(II) 5010 UFII Fixture Ø 5.0 Fixture

DIO navi.

Drill Speed & Torque			
	Cat.	Speed	Max torque
	Drilling	100 rpm	55 Ncm
	Sinus drill	10 rpm	35 Ncm
	Fixture	30 rpm	35 Ncm

Recommended

• Important Drill Instructions

① Check the sleeve offset (height) prior to initiating the drill procedure to ensure correct depth of placement.
 Drill selection and drilling should adhere to the sequential procedure according to bone type.

② Basic rules for prevention of bone heating

- Drill within or less than 10 seconds.

After every drill, insert the metal needle tip into the apical of the osteotomy site and irrigate for cooling effect.
 After the sinus floor is open, maximum attention must be paid to avoid contact of the metal needle tip with the sinus membrane in case of perforation.

③ When using the Sinus Drill under low speed of 10 rpm, vertical force should be applied to create or enlarge the drill hole.
④ Use of the Final Drill is optional based on the bone quality and thickness of the remaining bone.

www.dionavi.co.kr



DIO Full Digital Workflow, The Astute Choice for Digital Dentistry

